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**Addmore
 Engineering
 Ltd**

Specialist in CNC Machined Parts

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PLANT LIST

Addmore Engineering's workshop consists of CNC sliding Head, CNC fixed Head, CNC horizontal and vertical milling machines. The list below displays the range of machines available to our customers.

CNC HORIZONTAL MILLING			
QTY	MACHINE	CAPABILITY	CAPACITY (mm)
1	Kitamura X250iF	Twin Pallet, 15000RPM, 4 th Axis, 40 Station ATC, High Pressure Coolant, Fanuc 181MB Control High Speed Tapping	X 305 Y 305 Z 330
1	Kitamura HX400G	Twin Pallet, 15000RPM, 4 th Axis, 50 Station ATC, Arumatic-M1 Control, High Pressure Coolant,	X 610 y 610 z 610
1	Kitamura HX400	Twin Pallet, 13000RPM, 4 th Axis, 50 Station ATC, Fanuc Control, High Torque Gear Box, Full Indexing Table, All Axis Twin Ball screw	X 660 Y 610 Z 560
CNC VERTICAL MILLING			
1	Chiron FZ12W	Twin Pallet Table, 4 th Axis, Pallet Indexing, 20 Station ATC, 360 Rotary Trunnion, Fanuc 21M Control, Ceramic Spindle Bearings, High Speed	X 550 Y 300 Z 425
1	Bridgeport VMC 800	22 Station ATC Heidenhain TNC 370 Control	X 800 Y 510 Z 500
1	Bridgeport Interact	Heidenhain Control	102x152
1	Kitamura 1xif	Twin Pallet Table, 15000RPM, 30 Station ATC, Fanuc 30iB	X 510 Y 360 Z 400
1	Dugard Eagle 600e	Renishaw Probing, 16 Station ATC, 10000RPM	X 625, Y355, Z520

CNC FIXED HEAD			
QTY	MACHINE	CAPABILITY	CAPACITY
2	Mori-Seiki NL2500SY	CNC Mill/Turning Centre , Live tools, Y-Axis & Backup Pickup, Full C-Axis, Mitsubishi Control, lemca Bar Feed	360 Chuck 80 Bar Capacity
1	Miyano ABX64-SYY	9 Axis, 2 Turrets (Both 12 Stations), Live Tooling, Pickup Spindle, Both Spindles C-Axis, Collet Chucks, , 3 Metre IEMCA Bar Feed, High Pressure Coolant	64 mm Bar Capacity 8" Chucks
1	Miyano BNA-42GTY	10 Axis, All Stations Live Tools, C-Axis, Simultaneous Machining, lemca Bar feed	Collet Chuck 42 mm Bar Capacity
1	DMC-250T	Live Tooling, Tail Stock, Full C-axis	250 Chuck
1	Takang TNC10		45 Bar Capacity
CNC SLIDING HEAD			
2	Citizen c16	7- Axis, Power Driven Tools, C-Axis, Sub-Spindle Indexing, Mitsubishi Control, LNS Express Magazine Bar Feed	18
2	Citizen M12	13-Axis, Power Driven Tools, Main and Sub-Spindle, C-Axis, Mitsubishi Control, LNS Express Magazine Bar Feed	12
3	Star SR-32-J	Power Driven Tools, Main and Sub-Spindle Indexing, Fanuc Control, FMB Magazine Bar Feed, High Pressure Coolant, C-Axis	35
1	Citizen M32-V	Power Driven Tools, Main and Sub-Spindle Indexing, Mitsubishi Control, FMB Magazine Bar Feed, High Pressure Coolant, C-Axis	35
1	Cincom L20	7- Axis, Power Driven Tools, C-Axis	20

Addmore Engineering Ltd.'s Manufacturing Capability Also includes a wide range of conventional Turning, Milling, Grinding, Automatic sawing, Drilling & additional Workshop Machines

CO-ORDINATE MEASURING MACHINE (CMM)

QTY	MACHINE	CAPACITY (mm)
1	Tesa Micro-Hite 3d Series	X 460, Y 510, Z420
1	Crysta-Apex S	CNC Controlled X 905, Y1005, Z605
Cleaning Plant		

QTY	MACHINE	CAPACITY (mm)
1	Guyson	Aqueous spray wash systems
1	Amsonic 4100	Multi stage cleaning using ultra-sonics, vacuum degreasing, vacuum drying. Basket (LxWxH) 520x320x200 mm
1	Sensotronic AVD 200	Ultra Sonic

If you require a quotation please submit your details together with drawings either by email to sales@addmoreengineering.co.uk or contact us on 01234 766957.